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(dΘlöth'), city (1990 p Superior, at the hear commercial, industria Great Lakes, a con amounts of grain, inc freighters and ocean elevator services, and hand tools. Tourism International Airport i there in the 1670s b whom the city was r bluffs overlooking the country. Discovery of	op. 85,493), seat of St. Louis co., NE Minn., at the west end of Lake d of lake navigation and opposite Superior, Wis.; inc. 1870. It is a l, and cultural center of N Minnesota, as well as a major port on the vention headquarters, and the gateway to a resort region. Large n ore (especially taconite), oil, and bulk cargo are shipped on lake vessels. The diverse industries include fish processing and grain d the manufacture of steel, concrete, piping, chemical lime, paper, and is important, and the military air-defense installation at Duluth s valuable to the economy. Native American settlements were found y the early explorers and fur traders, including the sieur Duluth (for named). Permanent settlement began c.1852. Built largely on rocky lake, the city was at first a trade and shipping center for the timber iron	Saint Louis River Superior, Wisconsin Duluth, Twin Ports North Shore List of rivers	Carlton County, Minnesota Lake Superior Minnesota University of Minnesota D Aerial Lift Bridge
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